

# Creating Material Change



## HDPlas<sup>®</sup> IGSC02008 Technical Data Sheet



*Innovation underpins everything we do*  
[www.haydale.com](http://www.haydale.com)  HaydaleGraphene

# Screen Printable Graphene Ink

Product name: HDPlas® IGSC02008  
Synonyms: Graphene ink, GNP ink  
Chemical family: Functional graphene ink  
Properties: Electrically conductive, flexible  
Typical uses: Light flexible EL displays, plastic electronics, sensors, electrodes

## Key features:

- Contain functionalised HDPlas® Graphene Nanoplatelets (GNPs)
- Designed for screen printing
- Electrically conductive
- Carbon, organic solvent based ink (no metal)
- Curable at low temperatures
- Can be applied to a variety of surfaces
- Flexible on appropriate substrate
- Customisable

Solids content: 41%  
Viscosity: 2.9 Pa·s, rheometer - 40mm plate geometry  
Thickness: 13 micron wet emulsion; 7 micron dried, single pass; surface profilometer  
Sheet resistivity: 15 Ω/sq. normalised to 25 microns (µm), four point probe  
Coverage: 550 cm<sup>2</sup>/g, single pass; theoretical

Handling guidelines	
Printing equipment	Screen printer; semi-automatic, manual, fully-automatic and reel to reel
Mesh count	Meshes of 61 threads/cm (156 TPI) and 64µm thread diameter can be used successfully; also 90 threads/cm (230 TPI)
Substrates	Substrates including but not limited to PET and TPU
Drying conditions	Can be dried at 60°C for 30 minutes or 100°C for 3 minutes; infrared drying can be used in conjunction with conventional heated dryers
Clean-up solvent	IMC00001 On Press Wash and Mesh opener. <i>*Warning, Do not use other screen cleaners as this may result in the ink gelling and the mesh blocking prematurely</i>
Storage	When not in use, the product should be kept sealed in its container and stored at controlled temperatures between 7-20°C <i>Warning - do not allow to freeze</i>
Shelf life	Ink in an unopened container has a recommended shelf life of 6 months from date of delivery

All values reported here are results of experiments conducted in our laboratories and are intended to illustrate the products performance. They are not intended to represent the final product specifications.

## Health and Safety

These inks are intended for research and industrial use by trained personnel. It is important for workers to avoid overexposure to chemicals contained in these products. Always consult the Material Safety Data Sheet (MSDS) and product labels before using the products. Keep product container closed when not in use to prevent solvent evaporation and spilling hazard.

### The content supplied in this technical data sheet ("Information") supersedes all previous versions supplied. Version 3, May 2020

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